

Date: Thursday, 14/02/2008 7:03:03 AM
 User: Linda Lacelle

Process Sheet

Customer	: CC-DAR01 Dart Aerospace Ltd.		Drawing Name	: RE-PAINT SUPPORT		
Job Number	: 37408		Part Number	: D32782		
Estimate Number	: 10804		Drawing Number	: D3278-2		
P.O. Number	:		Project Number	:		
This Issue	: 14/02/2008	S.O. No. :	Drawing Revision	:		
Prsht Rev.	: NC		Material	:		
First Issue	: / /	Type : MACHINED PARTS	Due Date	: 20/02/2008	Qty:	2 Um: Each
Previous Run	: 00015					
Written By	:					
Checked & Approved By	:					
Comment	:					

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :		
1.0	PACKAGING 1	PACKAGING RESOURCE #1		
	Comment: PACKAGING RESOURCE #1			
	PULL FROM STOCK 2x D32782 B31838		<i>JL</i>	<i>08-02-15</i> <i>(X2)</i>
2.0	D32782			
	Comment: Qty.: 1.0000 Each(s)/Unit Total : 2.0000 Each(s) SUPPORT			
3.0	HAND FINISHING1	HAND FINISHING RESOURCE #1		
	Comment: HAND FINISHING RESOURCE #1			
	SAND OFF PAINT ON DAMAGED AREAS		<i>JL</i> <i>08-02-15</i> <i>(X2)</i>	
	Acid etch and Alodine as per QSI 005 4.1		<i>2</i>	
4.0	QC3	INSPECT POWDER COAT/CHEMICAL CONVERSION		
	Comment: INSPECT CHEMICAL CONVERSION			<i>FJ</i> <i>08/02/19</i>
5.0	POWDER COATING	POWDER COATING		
	Comment: POWDER COATING			
	Powder Coat White Gloss (Ref: 4.3.5.1) as per QSI 005 4.3			<i>FJ</i> <i>08/02/19</i> <i>(2)</i>

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Description :

6.0 QC3

INSPECT POWDER COAT/CHEMICAL CONVERSION



M/L 08/02/19
2X

Comment: INSPECT POWDER COAT

7.0 PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock
USING NEW B/N

Location: 80

8/2/19 SD 2X

8.0 QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O

10/02/20

Job Completion



in 2008/2/20 2

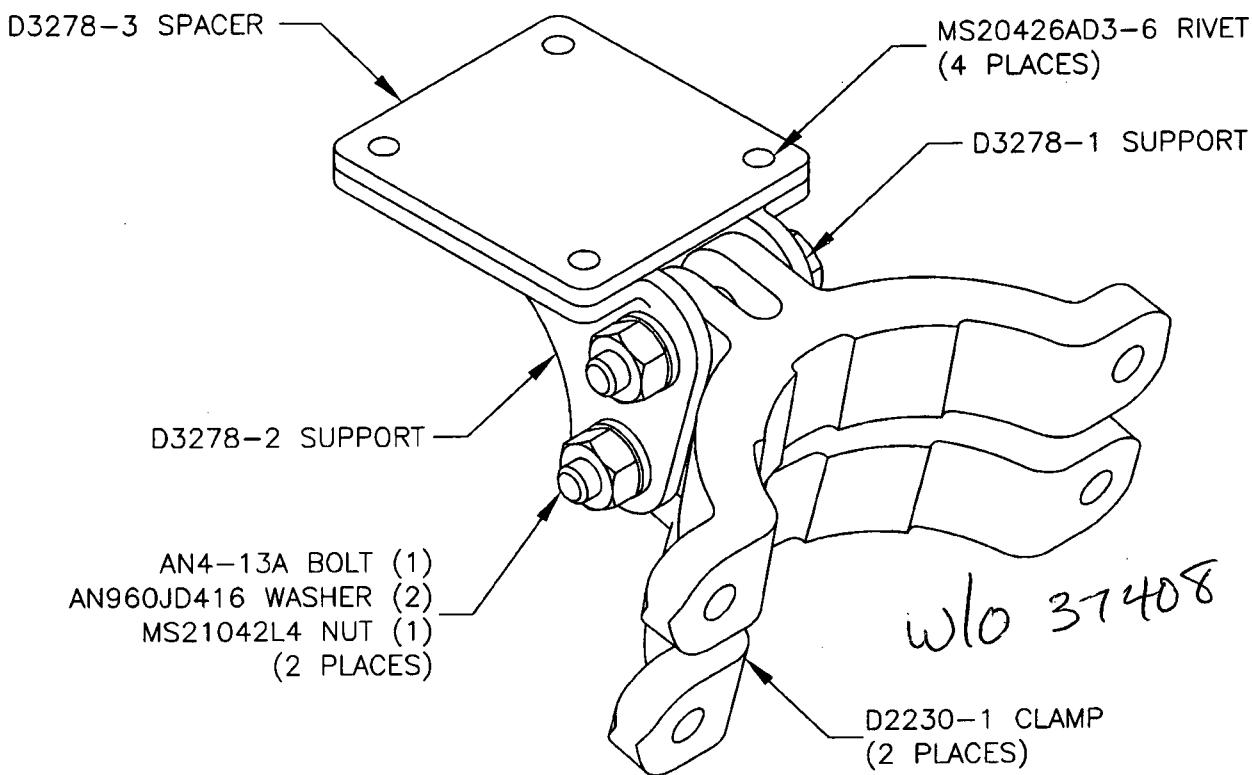
W

DART

DESIGN 9P	DRAWN BY BC	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED <i>B</i>	APPROVED <i>AB</i>	DRAWING NO. D3278	REV. C SHEET 1 OF 3
DATE 07.07.24		TITLE SUPPORT ASSEMBLY	SCALE NTS
A	04.03.03	NEW ISSUE	
B	05.03.31	CHANGE DIM/TOL TO ENSURE FIT	
C	07.07.24	CHANGED RIVETS PER PAR #185	

RELEASED
07.08.06

D3278-041 SUPPORT ASSEMBLY



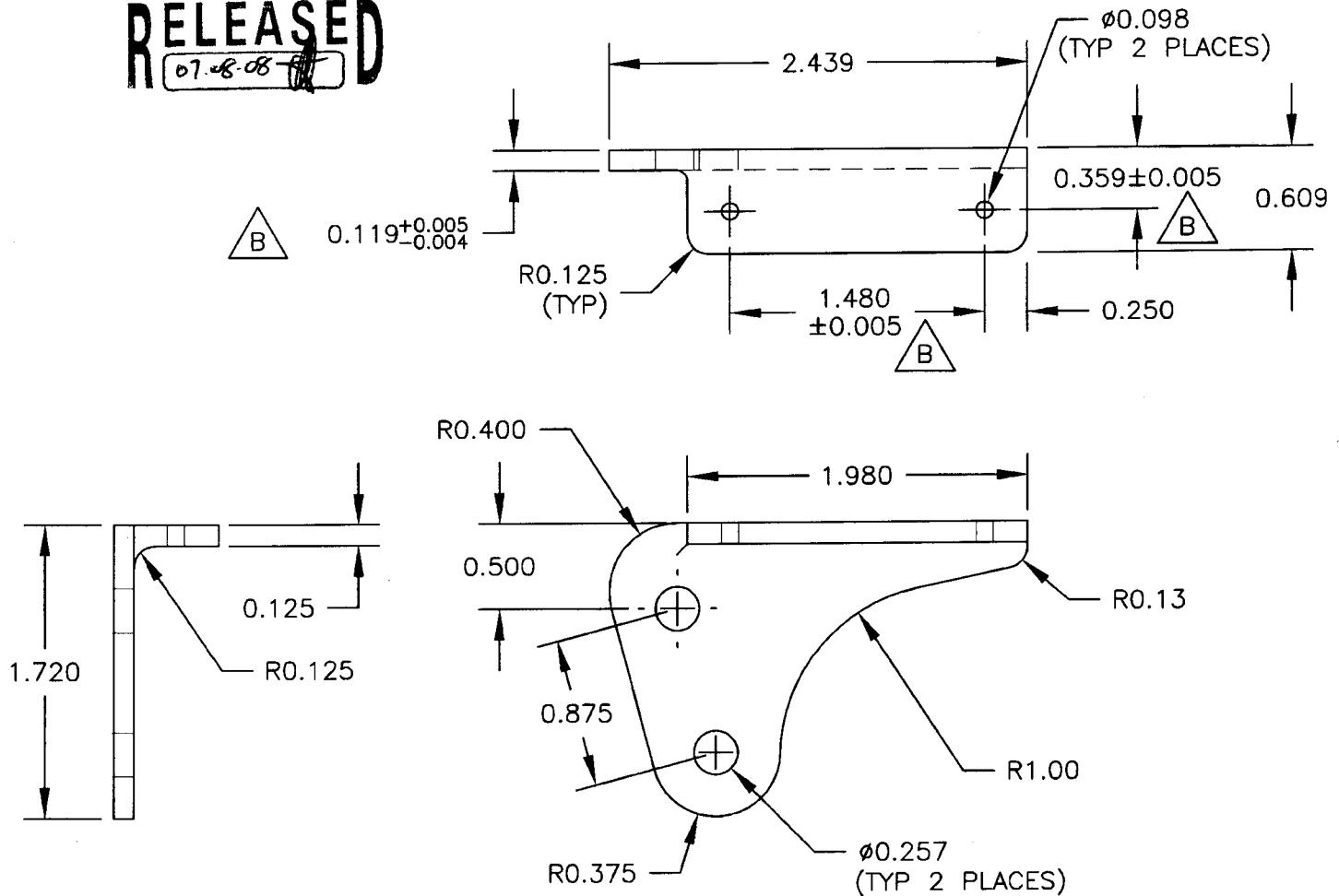
Qty	Part Number	Description
X	D3278-041	SUPPORT ASSEMBLY
2	D2230-1	CLAMP
1	D3278-1	SUPPORT
1	D3278-2	SUPPORT
1	D3278-3	SPACER
2	AN4-13A	BOLT
4	AN960JD416	WASHER
4	MS20426AD3-6	RIVET
2	MS21042L4	NUT

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DART

DESIGN <i>GP</i>	DRAWN BY <i>DC</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA		
CHECKED <i>B</i>	APPROVED <i>H</i>	DRAWING NO. D3278	REV. C	SHEET 2 OF 3
DATE 07.07.24		TITLE SUPPORT ASSEMBLY	SCALE 1:1	

RELEASED
07-08-08**D3278-1 SUPPORT (SHOWN)**
D3278-2 SUPPORT (OPPOSITE)

W/O 37408

- 1) MACHINE PER DWG FILE "D3278-1.SLDPRT"
- 2) MATERIAL: 6061-T6 (OR 6061-T651/T6510/T6511/T62) BAR
PER AMS-QQ-A-225/8 (OR AMS 4117/4128/4115/4116)
PER AMS-QQ-A-200/8 (OR AMS 4160)
(REF. DART SPEC. M6061T6B)
- 3) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
POWDER COAT WHITE (4.3.5.1) PER DART QSI 005 4.3
- 4) BREAK ALL SHARP EDGES 0.005 TO 0.015
- 5) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 6) ALL DIMENSIONS ARE IN INCHES UNLESS OTHERWISE NOTED

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